



1. Substrate designed to 1:40 falls (or flat with Tapered Insulation) primed with appropriate SIGNature Primer.
2. SIGNature Air and Vapour Control Layer.
3. IKOpro High Performance PU Adhesive for bonded insulation.
4. SIGNature approved PIR Insulation, Tapered/Flatboard - thickness to achieve design U-value, designed to 1:40 falls as per BS6229:2018).
5. Spectrabond Low Foam PU Adhesive / IKOpro Sprayfast FMA Adhesive for bonded membrane.
6. IKO Armourplan PSG / SG Membrane.
7. Armourplan P / SM Membrane.
8. Min 60mm Hot Air Weld.
9. Armourplan Flat Toothed Bar fixed with appropriate IKOfix Fixings - Flat Toothed Bar termination to be installed vertically.
10. Armourplan PVC Contact Adhesive / IKOpro Sprayfast PCA Adhesive for bonding non fleece backed membrane.
11. Nicholson Multi Service Unit - Warm Roof (or similar).

The Waterproofing System should be installed in accordance with BS6229:2018 and AccuRoof project Specification.

The details shown are indicative and for approval only and do not form part of any contract.

Data sheets for all IKO Polymeric and IKO PLC products are available on request.

Project specifications are available on request.

A	11/10/23	BP	Original Detail
Rev:	Date:	By:	Description:



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Drawing No:	SIG-ASG-31	Rev:	A
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Scale:	Not To Scale	Date:	11/10/2023
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Drawing:
Roof Box Penetration Detail